

Date: Thursday, 5/24/2007 10:36:58 AM
 User: Eric Charbonneau

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: INITIAL PROTOTYPE TEMPLATE D3564-5, Rev C R4 07.06.05		
Job Number	: 00082A		Part Number			
Estimate Number	: 10068		Drawing Number			
P.O. Number	:		Project Number	: WP0002		
This Issue	: 5/24/2007	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : R & D LG FAB	Due Date	: 9/25/2006	Qty:	1 Um: Each
Previous Run	: 00081A					
Written By	:					
Checked & Approved By	:					
Comment	: Project #: _____					
	Description: _____					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MFG ENGINEERING	MFG ENGINEERING

Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering
 Comments:

M101873

- Cut as per Dwg D3564 per rev. M070525
- QC 2 M070525
- QC 8
- Band SSB 07105130
- To be kept in engineering lab.

At
07.06.05

2.0	PG	PURCHASING	

Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

C1071061010

AK21 final inspection w/o release  07/06/06.

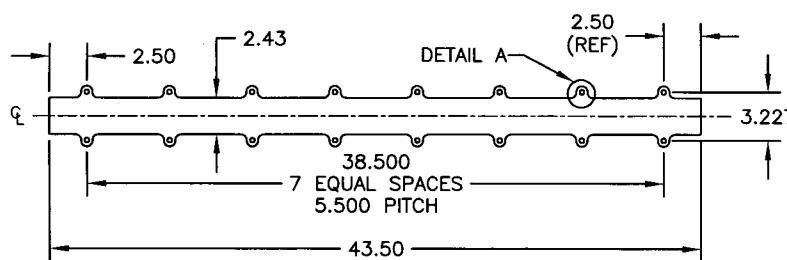
Job/Project Number: 00082

Design Engineer/Project Manager Signature: PH Date: 07.05.24

Design Manager Signature: Date:

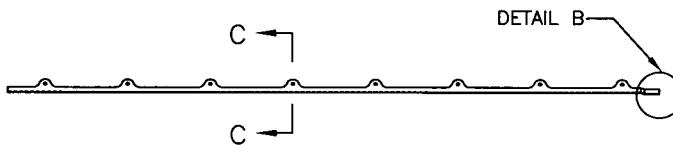
PROTOTYPE REQUEST FORM

Item	Part Number	Drawing Number Date	Qty	Material Cert Required (Y/N)	Due Date	Complete Date	Comments
1	D3564-5	D3564, REV C, DATED 07.04.17, PRELIMINARY	1	N	07.05.24	07.06.05 <i>PH</i>	WATERJET AND BEND ONLY, NO PAINT, RETURN TO PH

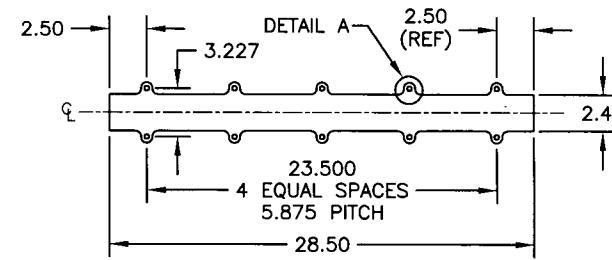
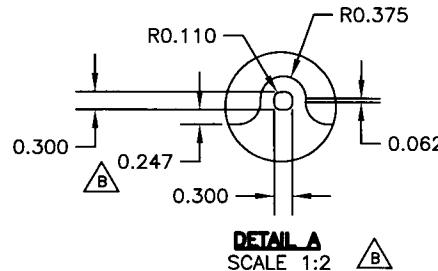


D3564-5F FLAT PATTERN

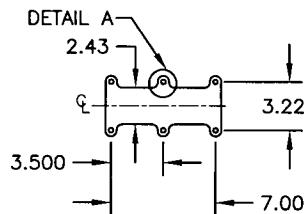
THIS
ONE ONLY



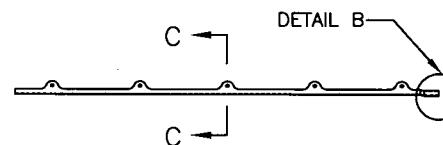
D3564-5 BENDING DETAIL
(MAKE D3564-5 FROM D3564-5F)



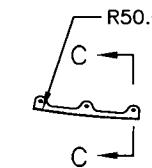
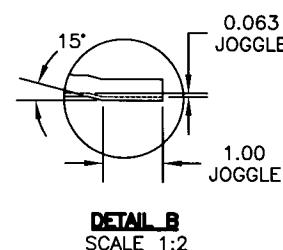
D3564-7F FLAT PATTERN



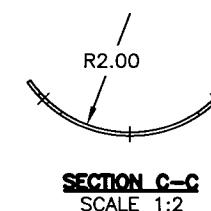
D3564-13F FLAT PATTERN



D3564-7 BENDING DETAIL
(MAKE D3564-7 FROM D3564-7F)



D3564-13 BENDING DETAIL
(MAKE D3564-13 FROM D3564-13F)



PRELIMINARY ISSUE
07.05.24 PH

MATERIAL: AISI 304/316 16 GAUGE (0.063 THICK)
(M304S16GA)

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DART AEROSPACE LTD.

DESIGN	DRAWN BY	DART	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
PH	PH		REV. C SHEET 2 OF 2
CHECKED	APPROVED	DRAWING NO. D3564	SCALE 1:8
DATE 07.04.17	TITLE WEARSHOE		

DAR/ AEROSPACE LTD

Work Order: 00082A

Description: ~~Beapaw~~ Initial Prototype Template

Part Number: Prototype

Inspection Dwg:

Rev:

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

 First Article Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.300	+/-0.010	0.300	✓		Vern	
B 0.300	+/-0.010	0.300	✓		Vern	
C 43.50	+/-0.030	43.50	✓		Measuring tape	
D 3.221	+/-0.010	3.230	✓		Vern	
E 2.43	+/-0.030	2.436	✓		Vern	
F 5.500	+/-0.010	5.506	✓		Vern	
G						
H						
I						
J						
K						
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M						
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O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	<i>M. M.</i>
Date:	07/05/25

Audited by:	
Date:	

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue	KJ/RF	

